



Den Braven

Silicone-N

Neutral silicone sealant for glazing and façade joints



PRODUCT DESCRIPTION

Zwaluw Silicone-N is a neutral silicone sealant with a low modulus which cures by reacting to moisture to form a durable elastic rubber seal.

KEY BENEFITS

- Neutral curing
- Almost odourless
- Matt finish
- Slow skin formation and curing
- Suitable for PMMA and PC
- High elongation at break and movement accommodation
- UV, water and weather resistant

APPLICATIONS

Zwaluw Silicone-N was specifically developed for durable elastic sealing of connection and expansion joints in concrete, brickwork, curtain wall constructions and weather sealing (1). Suitable for sealing PMMA and PC sheet material.

Remark (1)

Compatibility of the edge seals of insulation glass with glazing sealants cannot be guaranteed by the supplier of the sealant, as the composition of the edge seals can be changed by the producer without notice. Advice concerning the compatibility of glazing sealants to the edge seals of insulation glass is based on experience and therefore not guaranteed.

DIRECTION FOR USE

A joint with the correct dimensions is able to absorb movements between building materials. The joint depth should always be in the correct relationship of the joint width. A general rule is the ratio of joint depth to the width of the joint with a joint width up to 10 mm is 1:1, with a minimum of 5 mm in width and depth. For joints wider than 10 mm, the depth is the width divided by 3 plus 6 mm. For more information see the Technical Bulletin Joint Dimensions in the Knowledge Base on our website www.denbraven.com.

TECHNICAL SPECIFICATIONS

| | | |
|--------------------------------|-----------------|----------------------------|
| 100% Modulus | DIN 53504 S2 | 0,40 N/mm ² |
| Application Temperature | | +5°C to +40°C |
| Base | | Neutral Silicone |
| Application Rate | @ Ø3 mm/6,3 bar | 100 g/min |
| Curing Time | @ +23°C/50% RH | 2mm/24 hours |
| Density | ISO 1183-1 | 1,40 g/ml |
| Elongation At Break | DIN 53504 S2 | 750% |
| Flow | ISO 7390 | < 2mm |
| Frost Resistance | | Up to -15°C |
| Joint Movement | | 25% |
| Shore A Hardness | DIN 53505 | 24 |
| Skin Formation | DBTM 16 | 30 minutes. @ +23°C/50% RH |
| Temperature Resistance | | -40°C to +120°C |
| Tensile Strength | DIN 53504 S2 | 1.65 N/mm ² |

These are typical values

LIMITATIONS

- Not suitable for PE, PP, PTFE, soft plastics, neoprene and bituminous substrates

SURFACE PREPARATIONS AND FINISHING

Application temperature: +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Clean substrates with Zwaluw Cleaner. Zwaluw Silicone-N adheres perfectly without the use of primer to most non porous substrates. Porous substrates to be pre-treated with Zwaluw Primer Universal. Always test adhesion prior to application. Use Zwaluw Finisher to smooth the joint.

PAINTABILITY

Zwaluw Silicone-N is not paintable. We recommend covering the edges of the joint with masking tape to prevent surfaces that need to be painted from being contaminated by silicone.

CLEANING

Uncured material and tools can be cleaned by using Zwaluw Cleaner. Cured material can only be mechanically removed. Hands can be cleaned with Zwaluw Wipes.

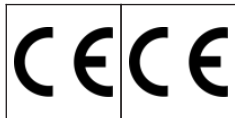
SHELF LIFE

If kept stored in a cool, dry place, in unopened original packaging, between +5°C and +25°C, shelf life is up to 12 months from production date.

CERTIFICATIONS

- EN 15651-1: F-EXT-INT-CC 25LM

- EN 15651-2: G-CC 25LM



HEALTH & SAFETY

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

WARRANTY & GUARANTEE

Bostik warrants that its product complies, within its shelf life, to its specification.

DISCLAIMER

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